

## DAFTAR GAMBAR

|  |       |
|--|-------|
| Gambar 2.1. Siklus DMAIC pada <i>Six Sigma</i> .....         | II-9  |
| Gambar 2.2. Simbol – simbol pada Peta Alir .....             | II-12 |
| Gambar 2.3. Contoh Diagram SIPOC .....                       | II-13 |
| Gambar 2.4. Contoh Diagram <i>Pareto</i> .....               | II-15 |
| Gambar 2.5. Contoh <i>Control Chart P</i> .....              | II-19 |
| Gambar 2.6. Contoh <i>Histogram</i> .....                    | II-20 |
| Gambar 2.7. Contoh Proses Kapabilitas .....                  | II-21 |
| Gambar 2.8. Contoh <i>Fishbone Diagram</i> .....             | II-23 |
| Gambar 3.1. Metode Penelitian .....                          | III-3 |
| Gambar 4.1. <i>Flange Bolt</i> .....                         | IV-2  |
| Gambar 4.2. <i>Hex Bolt</i> .....                            | IV-3  |
| Gambar 4.3. <i>Screw</i> .....                               | IV-3  |
| Gambar 4.4. <i>Rivet</i> .....                               | IV-3  |
| Gambar 4.5. Mesin <i>Heading</i> .....                       | IV-5  |
| Gambar 4.6. Mesin <i>Triming</i> .....                       | IV-5  |
| Gambar 4.7. Mesin <i>CNC</i> .....                           | IV-6  |
| Gambar 4.8. Mesin <i>Turret</i> .....                        | IV-6  |
| Gambar 4.9. Mesin <i>Rolling</i> .....                       | IV-7  |
| Gambar 4.10. Mesin <i>Oil Dryer</i> .....                    | IV-7  |
| Gambar 4.11. Mesin <i>Quenching</i> .....                    | IV-8  |
| Gambar 4.12. Mesin <i>Tempering</i> .....                    | IV-8  |
| Gambar 4.13. Mesin <i>Galvanish</i> .....                    | IV-9  |
| Gambar 4.14. Peta Proses Operasi baut .....                  | IV-10 |
| Gambar 4.15. Dimensi dan Visual Kepala Produk .....          | IV-13 |
| Gambar 4.16. Dimensi dan Visual <i>Body</i> Produk .....     | IV-14 |
| Gambar 4.17. Dimensi dan Visual Ulir Produk .....            | IV-14 |
| Gambar 4.18. Peta Alir <i>Hex Bolt</i> M12 x 28 mm .....     | IV-15 |
| Gambar 4.19. Diagram SIPOC <i>Hex Bolt</i> M12 x 28 mm ..... | IV-16 |

|   |       |
|---|-------|
| Gambar 4.20. Diagram Pareto Jumlah Cacat <i>Hex Bolt</i> M12 x 28 mm<br>Periode April ~ Juni 2010 ..... | IV-24 |
| Gambar 4.21. Diagram Peta Kendali Proporsi Cacat Ulir .....   | IV-28 |
| Gambar 4.22. <i>Histogram</i> Jumlah Cacat <i>Hex Bolt</i> Mesin <i>Rolling-07</i> .....                | IV-29 |
| Gambar 4.23. Kapabilitas Proses Mesin <i>Rolling-07</i> .....   | IV-29 |
| Gambar 4.24. <i>Fishbone Diagram</i> <i>Hex Bolt</i> M12 x 28 mm Masalah Cacat<br>Ulir .....            | IV-32 |
| Gambar 4.25. Baut Pengunci <i>Dies</i> .....  | IV-34 |
| Gambar 4.26. Baut Setingan <i>Pressure Dies</i> .....   | IV-35 |
| Gambar 4.27. <i>Dies Rolling</i> .....  | IV-36 |
| Gambar 4.28. <i>Dies</i> kotor .....  | IV-37 |
| Gambar 4.29. Per Penarik .....  | IV-38 |